BBA (H) Semester IV Examinations, 2022 Subject: Production and Materials Management Paper: BBA-4.3

Time: 4 Hours

Full Marks: 80

The figures in the margin indicate full marks.

Candidates are required to give their answers in their own words as far as practicable.

Answer Q. 1 and any five from the rest.

1. Answer any ten questions:

 $2 \times 10 = 20$

- (a) What do you mean by production system?
- (b) Define 'Mass Production'.
- (c) What is product design?
- (d) What is 'routing'?
- (e) Define 'productivity'.
- (f) Define the term 'motion study'.
- (g) Define 'Economic Order Quantity (EOQ)'.
- (h) Define 'Total Quality Management (TQM)'.
- (i) Define 'Partial Productivity Measure'.
- (j) What is scheduling?
- (k) What is material budgeting?
- (l) What is 'lead time'?
- (m) What do you mean by process charts?
- (n) What is meant by JIT inventory?
- (o) What do you mean by '3S' in materials management?

2.	(a) Define operations management. State the objectives of operations management.	
	(b) Briefly discuss the characteristics of batch production.	6+6=12
3.	(a) Explain the need for selecting a suitable plant location.	
	(b)Briefly discuss on the 'Dimensional Analysis' technique on location of	of facilities
	problem.	5+7=12
4.	(a) Explain the major principles of plant layout.	
	(b) Bring out the differences between product layout and process layout.	7+5=12
5.	Discuss the functions of production planning and control.	12
6.	(a) Define the term 'work study'. What are the aims of work study?	
	(b) Make a distinction between work sampling and time study.	
	(c) List out the advantages of work measurement.	5+3+4=12
7.	(a) Define 'work measurement'. List out the techniques of work measurement.	
	(b)The total observed time for an operation of assembling an electric switch i	s 1 minute.

If the rating is 120%, find the normal time. If an allowance of 10% is allowed for the operation, determine the standard time. 6+6=12

8. (a) Discuss the fundamental factors affecting quality.(b) What do you mean by TQM? Explain the benefits of TQM.	6+6=12
9. (a) What do you mean by materials management? Bring out its importance.(b) Define 'Materials Requirement Planning (MRP)'. State its objectives.	6+6=12
 10. Write notes on any two: (a) Material Requirement Planning (MRP) (b) Bill of Materials (BOM) (c) Economic Order Quantity (EOQ) 	6×2=12
